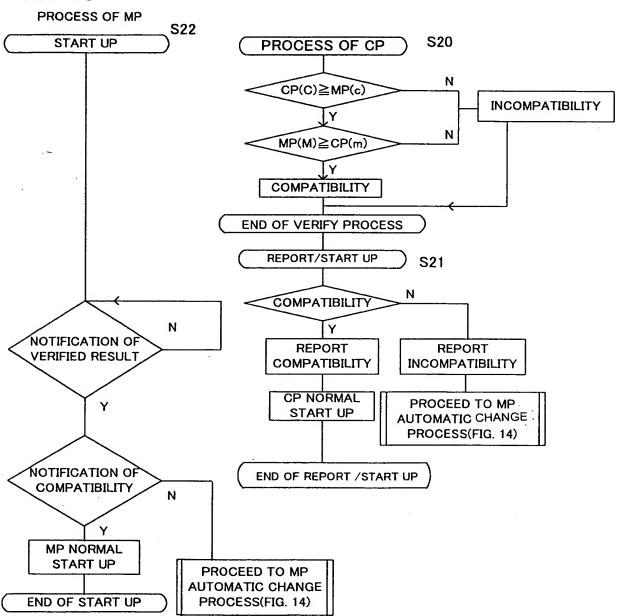


FIG. 13



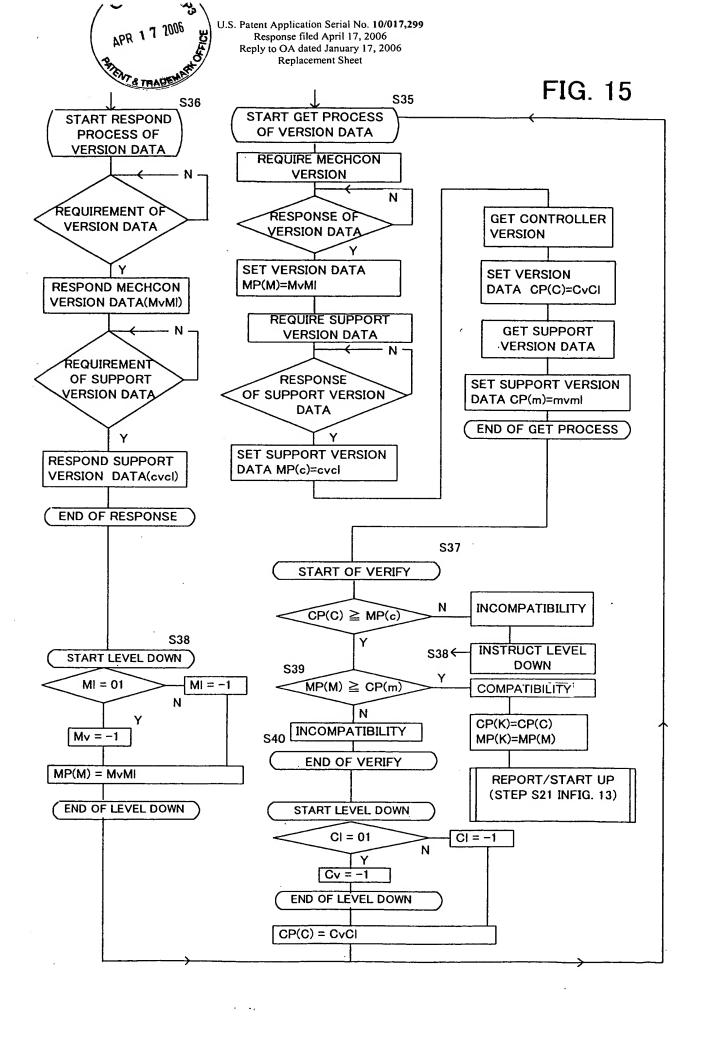


FIG. 16

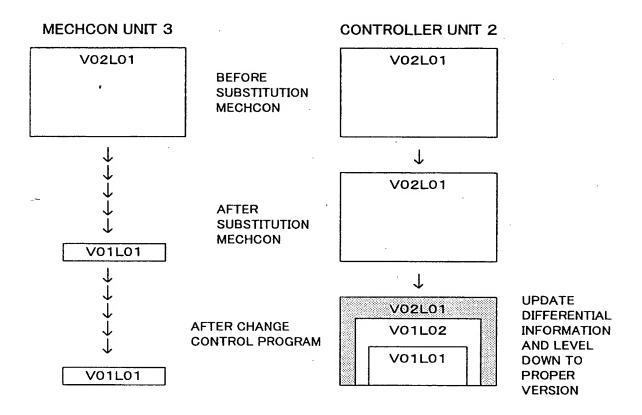


FIG. 17

INITIAL VALUE AFTER MECHCON UNIT SUBSTITUTION

CONTROL PROGRAM VERSION: MP(M) = V01L01, MP(c) = V01L01

VERSION HISTORY

:MP(R)=V01L01

START UP VERSION

:MP(K)=V01L01

INITIAL VALUE OF CONTROLLER UNIT

CONTROL PROGRAM VERSION: CP(C) = V02L01, CP(m) = V02L01

VERSION HISTORY

:CP(R)=V02L01/V01L02/V01L01

START UP VERSION

:CP(K)=V02L01

VALUE OF CONTROLLER UNIT AFTER MECHCON UNIT SUBSTITUTION

CONTROL PROGRAM VERSION: CP(C) = V01L02, CP(m) = V01L02

VERSION HISTORY

:CP(R)=V02L01/V01L02/V01L01

START UP VERSION

:CP(K)=V01L02



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FIG. 20

